





#### **TOSYALI FOR A SUSTAINABLE LIFE**

Tosyalı not only strengthens its position in the steel industry through product quality but also through sustainability-focused efforts. By declaring "Tosyalı for a Sustainable Life" we commit to green steel and decarbonization initiatives, demonstrating our dedication to environmental responsibilities.

Our responsible production and consumption approach includes the use of eco-friendly technologies, and the generation of energy from renewable sources ensures that our production maintains a low carbon footprint. At the same time, our production with a high scrap ratio contributes to the circular economy.

With the commencement of the Solar Power Plant (SPP) project across our facilities, we take pride in having the world's largest rooftop Solar Power Plant. This project not only reduces our energy costs but also contributes to making our steel production one of the cleanest and greenest facilities globally.

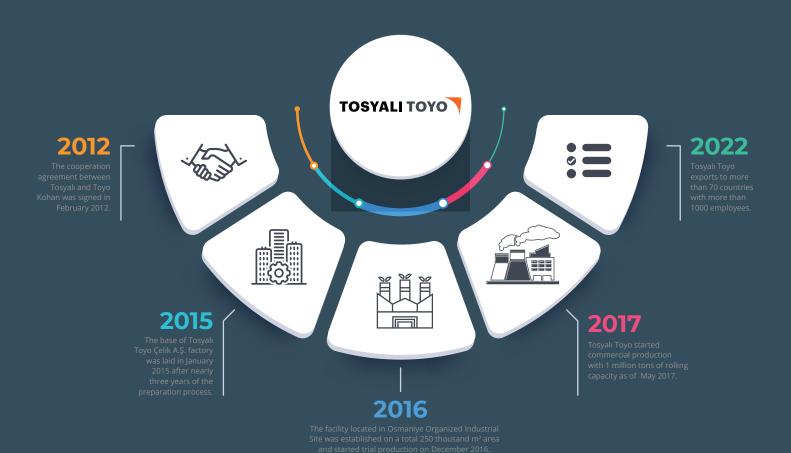
At our R&D Center, we focus on sustainability-driven projects, constantly reducing our carbon footprint through process improvements. Through innovation and technological advancements, we pave the way for environmentally friendly methods in steel production.

With a high rate of waste recycling and a commitment to the principles of the circular economy, we strive to leave a sustainable world for future generations. At Tosyalı, we take maximum effort to ensure a livable world for tomorrow. By taking steps today for a sustainable future, we play a pioneering role in the steel industry and maintain our determination to minimize environmental impacts.

# GREEN STEEL

## **About Toyo Kohan**

In 1934, Toyo Kohan was established as the first tin plate manufacturer in Japan. Currently, the company has a pioneering position in Japan on business segments such as electro galvanization, nickel plating, treated surface steel, chromium plating, and film coated steel and it is the world's number one company with the most advanced production technology.







## **About Us**

Tosyalı Toyo is a joint venture between Tosyalı, the leading flat steel and steel pipe producer of Turkish private sector, and Toyo Kohan, one of the leading companies in Japan and in the world in steel products produced with high technology. The company was founded in 2012.

Tosyalı Toyo produces tinplate, galvanized sheet, painted sheet, cold rolled sheet and pickled-oiled coils, slit coils, and sheets which are used in many fields, in the facilities with 1 million tons of rolling capacity and more than 1000 employees.



World Company



# Our Vision

To be the architect of a better future through green steel production.



Innovator



**Experienced Staff** 

## **Our Mission**

To represent the best reference to the world as one of the most important and strategic iron and steel companies in Europe and Africa.



Industry Leading



PICKLED HOT-ROLLED PRODUCTS	8
COLD-ROLLED FULL HARD PRODUCTS	9
COLD-ROLLED PRODUCTS	10
TINPLATE PRODUCTS	12
HOT DIP GALVANIZED STEELS	14
PRE-PAINTED PRODUCTS	19

# Pickled Hot Rolled Products





The Pickled and Hot Rolled Products are produced by cleaning the scale layer of hot rolled products with Hydrochloric Acid in the continuous pickling line. Pickled products are preferred in places where surface cleaning is important in terms of surface appearance.

Pickled products are produced as oiled unless otherwise specified.

#### **Production Range**

Thickness Range: 1,60 - 4,00 mm Width Range: 700 - 1.300 mm

Standard : EN 10111:2008, EN 10025-2:2004,

EN10149-2:2013, EN 10338:2015

#### HOT ROLLED PICKLED PRODUCTS

	Form of Product		
Product Type	Mill Edge	Trimmed Edge	
Pickled	PHRM	PHR	

Steel Type	Cold Forming Steels	Structural Steels	Cold Forming Steels	Cold Forming Steels
	Drawing and Deep Drawing Quality Steels	Medium and High Strength General Structural Steels	Medium and High Strength Low Alloyed Steels	High Yield Strength Dual- Phase Steels
Hot Rolled Pickled Steels	DD11 DD12 DD13 DD14	S235JR S275JR S355JR	S315MC S355MC S420MC	HDT580X

Thickness	Width (mm)		
(mm)	Minimum	Maximum	
1,60 - 4,00	700	1300	

- The maximum order width is 1300 mm. Widths from 1275 to 1300 mm are subject to negotiation.
- The Customer Technical Services should be contacted for technical questions not specified in the table.

# Cold Rolled Full Hard Products





These products are produced by cold-rolling of pickled hot-rolled products.

#### **Production Range**

Thickness Range: 0,20 - 2,00 mm Width Range: 700 - 1,300 mm Standard: EN 10130:2007, EN 1623:2009, SAE J403:2014

#### COLD ROLLED FULL HARD PRODUCTS

	Form of Products		
Product Type	Coil	Cut to Length	
Full Hard	CRF	CRFC	

Steel Type	General Application Steels for Batch Annealing, Continuous Annealing and Continuous Galvanizing Process				General Stru	ctural Steels		
	Cold Rolled Full Hard Steels  FDC01 FDC03 SAE 1006 SAE 1008		Ultra Low	Carbon	Medium	Strength	Strap Pro	oduction
			FD	C04	SAE SAE SAE	15G 1010 1012 1015 1016	TTS:	215G
Thickness	Width	ı (mm)	Width	n (mm)	Width	ı (mm)	Width	n (mm)
(mm)	Minimum	Maximum	Minimum	Maximum	Minimum	Maximum	Minimum	Maximum
0,20 - 0,23	700	1190						
0,24 - 0,25	700	1250						
0,26 - 0,39	700	1250						
0,40 - 0,44	700	1250	700	1250	700	1000	700	1000
0,45 - 0,59	700	1270	700	1250	700	1000	700	1000
0,60 - 0,69	700	1270	700	1270	700	1100	700	1100
0,70 - 0,79	700	1270	700	1270	700	1200	700	1200
0,80 - 0,89	700	1270	700	1270	700	1270	700	1270
0,90 - 0,99	700	1270	700	1270	700	1270	700	1270
1,00 - 1,20	700	1270	700	1270	700	1270	700	1270
1,21 - 2,00	700	1270			700	1270	700	1270

- Thicknesses under 0.20 mm are subject to negotiation.
- Cut to length sizes are in between 400-6000 mm.
- Maximum width is 1300 mm. Orders between 1271-1300 mm are subject to negotiation.
- The Customer Technical Services should be contacted for technical questions not specified in the table.

#### **Cold Rolled Products**





**Production Range** 

Thickness Range: 0,20 - 1,20 mm (for batch annealed (BA) materials)

0,20 - 0,80 (for continuous annealed (CA) materials)

Width Range : 700 - 1.300 mm Standard : EN 10130:2007,

EN 10209:2013, ASTM A1008M:2016

These products are produced by cold-rolling, annealing and tempering of pickled hot-rolled products.

Cold-Rolled products can be produced as continuous annealed (CA) or batch annealed (BA).

#### Where is Cold Sheet Used?

- Furniture
- Radiator
- Automotive
- Household Appliances
- Barrel Manufacturing
- Garage Doors
- Commercial Chiller
- Steel Door Manufacturing
- Rail-Lock Systems
- Elevator Systems

#### **COLD ROLLED PRODUCTS**

	Form of Products				
Product Type	Coil	Trimmed Edge	Cut to Length	Trimmed Edge and Cut to Length	
Batch Annealing	BCR	BCRK	BCRC	BCRKC	

Steel Type	General Application Steels for Drawing				
	Low Carbon	Low Carbon / Enamelling			
Cold Rolled Drawing and Deep Drawing Steels	DC01 DC05 CS TB 1006 DC03 DC06 CS TB 1008 DC04	DC01EK DC04EK			

Thickness	Width	(mm)
(mm)	Minimum	Maximum
0,20 - 0,24	700	1100
0,25 - 0,29	700	1200
0,30 - 0,34	700	1250
0,35 - 0,44	700	1250
0,45 - 1,20	700	1270

- Cut to length sizes are in between 400-6000 mm.
- Thicknesses under 0.30 mm are subject to negotiation.
- Thicknesses above 1.22 mm are subject to negotiation.
- Orders except 0.50-0.90 mm thicknesses are subject to negotiation for DC05 and DC06.
- The Customer Technical Services should be contacted for technical questions not specified in the table.

#### **COLD ROLLED PRODUCTS**

	Form of Products				
Product Type	Coil	Trimmed Edge	Cut to Length	Trimmed Edge and Cut to Length	
Continuous Annealing	CCR	CCRK	CCRC	CCRKC	

Steel Type		General Application	Steels for Drawing	
	Low Carbon		Low Carbon / E	Enamelling
Cold Rolled Drawing and Deep Drawing Steels DC03 DC01EK CS TB 1006 DC04 DC04EK		DC03 DC01EK		
Thickness	Width (mm)		Width (mm)	
(mm)	Minimum	Maximum	Minimum	Maximum
0,20 - 0,23	700	1100		
0,24 - 0,25	700	1100		
0,26 - 0,27	700	1200		
0,28 - 0,29	700	1200		
0,30 - 0,34	700	1250	700	1175
0,35 - 0,44	700	1270	700	1175
0,45 - 0,49	700	1270	700	1270
0,50 - 0,59	700	1270		·

#### Services:

- Thicknesses under 0.30 mm are subject to negotiation.
  The Customer Technicals Services should be contacted for technical questions not specified in the table.

700

• Cut to length sizes are in between 400-6000 mm.

0,60 - 0,80

#### **COLD ROLLED PRODUCTS**

1270

	Form of	Products
Product Type	Slit Coil	Slit and Cut to Length
Batch Annealing	BCRS	BCRSC
Continuous Annealing	CCRS	CCRSC

Steel Type	General Application Steels for Drawing							
	Batch Aı	nnealing	Continuous	Annealing	Continuous	Annealing		
Cold Rolled Drawing and Deep Drawing Steels	DC01 DC01EK DC03 DC04EK DC04 CS TB 1006 DC05 DC06		DC01 DC03 DC01EK CS TB 1006		DC04 DC04EK			
Thickness	Width	Width (mm)		Width (mm)		Width (mm)		
(mm)	Minimum	Maximum	Minimum	Maximum	Minimum	Maximum		
0,25 - 0,25	20	1300	20	1300				
0,26 - 0,26	20	1300	20	1300				
0,27 - 0,29	20	1300	20	1300				
0,30 - 0,44	20	1300	20	1300	20	1300		
0,45 - 0,59	20	1300	20	1300	20	1300		
0,60 - 0,80	20 1300		20	1300	20	1300		
0,81 - 0,90	20	1300						
0,91 - 1,00	20	1300						
1,01 - 1,10	20	1300						
1,11 - 1,20	20	1300						

- Thicknesses under 0.30 mm are subject to negotiation.
  For all steel grades we can produce, the slitting line width capacity is min 20 mm and max 1300 mm.
- The Customer Technical Services should be contacted for technical questions not specified in the table.
- For all steel grades we can produce, width capacity of cut to length line is between 300-1300 mm. Cut to length sizes are in between 400-6000 mm.

#### **Tin Plate Products**





**Production Range** 

Thickness Range: 0,16 - 0,60 mm

(Single Reduced, continuous or batch annealed tin coated products)

0,12 - 0,30 mm

(Double Reduced, continuous or batch annealed tin coated products)

Width Limits : 700 - 1.300 mm Coating Range : 1,1 - 11,2 g/m<sup>2</sup>

Standard : EN 10202:2022, ASTM A623M:2016

Tinplate products are produced by electrolytic tin coating of cold-rolled low carbon flat steel. Both surfaces can be coated in equal or different coating weights.

We can supply our tinplate products as continuous annealed (CA) or batch annealed (BA), single reduced (SR) or double reduced (DR).

#### Where are Tin Products Used?

- Cans
- Aerosol Cans
- Twist off Lids
- Easy Open Lids
- Chemical Packaging
- Food Can Body
- Food Can Bottom-Top Cover





#### **ELECTROLYTIC SINGLE REDUCED TINPLATE PRODUCTS**

	Form of Products				
Product Type	Coil	Cut to Length			
Single Reduced Batch Annealing	TNB	TNBC			
Single Reduced Continuous Annealing	TNC	TNCC			

Steel Type	Electrolytic Tin Coated Steels for Manufacturing or Packaging and Tin Cans							
Single Reduced and Batch Annealed Tin Coated Steels		TS275, TS290, TS340, T-3BA, T-4BA						
Single Reduced and Continuous Annealed Tin Coated Steels		TH415, TH435, 4CA, T-5CA	TH230, TH245, TH260					
Thickness	Width	(mm)	Width (mm)					
(mm)	Minimum	Maximum	Minimum	Maximum				
0,160 - 0,239	700	1100	700	1100				
0,240 - 0,259	700 1169		700	1175				
0,260 - 0,449	700	1235	700 1175					
0,450 - 0,600	700	1255	700	1175				

#### Subject:

- Thicknesses of 0,45 mm and above are subject to negotiation.
- TS230, TS340, TH245, TH260, TH340, TH360 grades are subject to negotiation.
- The Customer Technical Services should be contacted for technical questions not specified in the table.
- Minimum order length for cut to length is 450 mm and maximum 1200 mm.
- Lengths over 1200 mm are subject to negotiation.

#### **ELECTROLYTIC DOUBLE REDUCED TINPLATE PRODUCTS**

	Form of Products					
Product Type	Coil	Cut to Length				
Double Reduced Batch Annealing	DTNB	DTNBC				
Double Reduced Continuous Annealing	DTNC	DTNCC				

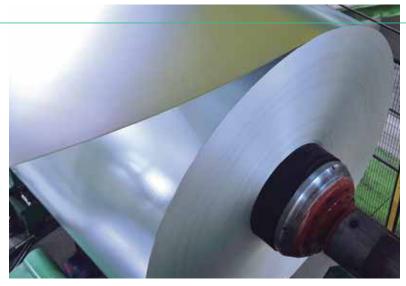
	Steel Type	Form of Products							
		Batch Annealing	Continuous Annealing						
Double	le Reduced Tin Coated	TS520, TS550, DR-7.5BA, DR-8BA	TH520, TH550, TH580, TH620, TH520K, TH550K, DR-7.5CA, DR-8CA, DR-8.5CA, DR-9CA						

Thickness (mm)	Width (mm)								
	Minimum	Maximum	Minimum	Maximum					
0,130 - 0,165	700	1100	700	1100					
0,170 - 0,190	700	1169	700	1100					
0,195 - 0,215	700	1235	700	1169					
0,220 - 0,300	700	1235	700	1200					

- Lengths over 1200 mm are subject to negotiation.
- TH480 ve TS480 grades are subject to negotiation.
- The minimum order length for cut-to-length is 450 mm, maximum 1200 mm.
- $\bullet \ \, \text{The Customer Technical Services should be contated for technical questions not specified in the table.}$

## Hot Dip Zinc Coated Products





These products are produced by hot-dip galvanizing of both surfaces of the cold-rolled flat steels or pickled hot-rolled flat steels.

Production at requested surface quality, with chromate (Cr<sup>+3</sup>) and / or oil coating, organic film coated is possible based on customer preference.

#### **Production Range**

Thickness Range Width Range Coating Range Standard : 0,20 – 3,00 mm : 700 – 1.300 mm : 50 – 600 gr/m<sup>2</sup>

: EN 10346:2015, ASTM

A653M:2015

HOT DIP GALVANIZED STEELS														
		Form of Products												
Product Type	C	oil		Trimme	ed Edge		Cut to	Length			Trimmed I Cut to I			
Continuous Galvanized	G	CR		GC	RK		GC	CRC			GCI	RKC		
							<u> </u>							
Steel Type						Zinc C	Coated Steels	for Cold For	ming					
Hot Dip Galvanized Steels	\$220 \$250 \$280 \$5 GR/ \$5 GR/	ID+Z GD+Z GD+Z GD+Z ADE 33 ADE 40 YPE B	DX52D+Z		DX53D+Z		DX54D+Z		DX56	5D+Z	S3200 S3500 SS GRA	GD+Z	SS GRA	ADE 80
CRF Thickness	Width	( mm )	Width	( mm )	Width	( mm )	Width ( mm )		Width ( mm )		Width ( mm )		Width ( mm )	
( mm )	Minimum	Maximum	Minimum	Maximum	Minimum	Maximum	Minimum	Maximum	Minimum	Maximum	Minimum	Maximum	Minimum	Maximum
0,24 - 0,25	700	1130												
0,26 - 0,26	700	1170												
0,27 - 0,27	700	1200												
0,28 - 0,29	700	1250												
0,30 - 0,39	700	1270												
0,40 - 0,43	700	1270	700	1270									700	1270
0,44 - 0,49	700	1270	700	1270	700	1260	700	1260					700	1270
0,50 - 0,50	700	1270	700	1270	700	1270	700	1270	700	1270			700	1270
0,51 - 0,59	700	1270	700	1270	700	1270	700	1270	700	1270			700	1270
0,60 - 0,69	700	1270	700	1270	700	1270	700	1270	700	1270	700	1270	700	1270
0,70 - 0,79	700	1270	700	1270	700	1270	700	1270	700	1270	700	1270	700	1270
0,80 - 0,89	700	1270	700	1270	700	1270	700	1270	700	1270	700	1270	700	1270
0,90 - 0,99	700	1270	700	1270	700	1270	700	1270			700	1270	700	1270
1,00 - 1,20	700	1270	700	1270	700	1270	700	1270			700	1270	700	1270
1,21 - 1,60	700	1270	700	1270							700	1270	700	1270
1,61 - 2,00	700	1270	700	1270							700	1270	700	1270

- Thicknesses between 1.60-2.00 mm can be produced both as GHR and GCR.
- The minimum order length for cut-to-length is 400 mm, maximum 6000 mm.
- Maximum width is 1300 mm. Orders between 1272-1300 mm are subject to negotiation.
   Thicknesses below 0.30 mm and thicknesses between 2.00-3.00 mm are subject to negotiation.
- $\bullet \ \ \text{The Customer Technical Services should be contacted for technical questions not specified in the table.}$

#### HOT DIP ZINC COATED PRODUCTS

	Form of Products				
Product Type	Coil	Cut to Length			
Hot Rolled Pickled Hot Dip Galvanized Steel	GHR	GHRC			

Steel Type	Zinc Coated Steels for Cold Forming					
Hot Dip Galvanized Steels	DX51D+Z  \$220GD+Z  \$250GD+Z  \$250GD+Z  \$280GD+Z  \$280GD+Z  \$S GRADE 33  \$S GRADE 40  CS TYPE B  \$320 GD+Z  \$350 GD+Z  \$S GRADE 50  \$S GRADE 55					
HR Thickness	Width	( mm )				
( mm )	Minimum	Maximum				
1,60 - 2,5	700	1270				
2,51 - 3,00	700	1255				

#### THINGS TO CONSIDER DURING THE ORDERING PROCESS

- · Coatings over 450 grams are subject to negotiation.
- Thicknesses between 1.60-2.00 mm can be produced both as GHR and GCR.
- Contact our Customer Technical Services department for quality and dimensions not specified in the table.



Pickled hot rolled coils are zinc-coated directly (GHR) or after cold rolling (GCR) by continuous hot-dip method on the galvanizing line. Galvanized coating process is applied to both lower and upper surfaces.



### HOT DIP ZINC COATED PRODUCTS

	Form of Products				
Product Type	Slit Coil	Slit and Cut to Length			
Continuous Galvanized	GCRS	GCRSC			

Steel Type	Zinc Coated Steels for Cold Forming									
	Low Carbon Ultra Low Carbon		Structural / High Strength and Low Alloyed		Structural / High Strength and Low Alloyed		High Yield Strength Dual-Phase			
Hot Dip Galvanized Steels	DX51D+Z DX52D+Z CS TYPE B		DX52D+Z DX54D+Z		\$220GD+Z \$250GD+Z \$280GD+Z \$320GD+Z HX260LAD+Z HX300LAD+Z		S350GD+Z HX340LAD+Z HX380LAD+Z HX420LAD+Z		НСТ590Х	
Thickness	Width	(mm)	Width	(mm)	Width	n (mm)	Width	ı (mm)	Width	n (mm)
(mm)	Minimum	Maximum	Minimum	Maximum	Minimum	Maximum	Minimum	Maximum	Minimum	Maximum
0,25 - 0,25	20	1300								
0,26 - 0,29	20	1300								
0,30 - 0,39	20	1300			20	1300				
0,40 - 0,44	20	1300	20	1300	20	1300	20	1300	20	1300
0,45 - 0,49	20	1300	20	1300	20	1300	20	1300	20	1300
0,50 - 0,59	20	1300	20	1300	20	1300	20	1300	20	1300
0,60 - 0,69	20	1300	20	1300	20	1300	20	1300	20	1300
0,70 - 0,79	20	1300	20	1300	20	1300	20	1300	20	1300
0,80 - 0,89	20	1300	20	1300	20	1300	20	1300	20	1300
0,90 - 0,99	20	1300	20	1300	20	1300	20	1300	20	1300
1,00 - 1,09	20	1300	20	1300	20	1300	20	1300	20	1300
1,10 - 1,19	20	1300	20	1300	20	1300	20	1300	20	1300
1,20 - 1,20	20	1300	20	1300	20	1300	20	1300	20	1300
1,21 - 1,29	20	1300			20	1300	20	1300	20	1300
1,30 - 1,39	20	1300			20	1300	20	1300	20	1300
1,40 - 1,49	20	1300			20	1300	20	1300	20	1300
1,50 - 1,59	20	1300			20	1300	20	1300	20	1300
1,60 - 1,69	20	1300			20	1300	20	1300	20	1300
1,70 - 1,79	20	1300			20	1300	20	1300	20	1300
1,80 - 1,89	20	1300			20	1300	20	1300	20	1300
1,90 - 2,00	20	1300			20	1300	20	1300	20	1300

- Subject:
  Orders below 0.30 mm thicknesses are subject to negotiation.
  For all steel grades we can produce, the slitting line width capacity is min 20 mm and max 1300 mm.
  The Customer Technical Services should be contacted for technical questions not specified in the table.
- For all steel grades we can produce, width capacity of cut to length line is between 300-1300 mm. Cut to length sizes are in between 400-6000 mm.







## HOT DIP ZINC COATED PRODUCTS

	Form of Products
Product Type	Trapeze (27/200)
Continuous Galvanized	GCRT

Steel Type	Zinc Coated Steels for Roofing and Cladding					
	Low Carbon		Ultra Low Carbon		Structural	
Hot Dip Galvanized Steels	DX51D+Z DX52D+Z		DX53D+Z DX54D+Z DX56D+Z		S220GD+Z S250GD+Z S280GD+Z S320GD+Z	
Thickness (mm)	Cover Width (mm)		Cover Width (mm)		Cover Width (mm)	
	5 Ribs	6 Ribs	5 Ribs	6 Ribs	5 Ribs	6 Ribs
0,20 - 0,25						
0,26 - 0,39	800	1000				
0,40 - 0,49	800	1000	800		800	
0,50 - 0,59	800	1000	800		800	
0,60 - 0,69	800	1000	800	1000	800	
0,70 - 0,79	800	1000	800	1000	800	
0,80 - 0,89	800	1000	800	1000	800	1000
0,90 - 0,99	800	1000	800	1000	800	1000
1,00 - 1,09	800	1000	800	1000	800	1000
1,10 - 1,20	800	1000	800	1000	800	1000

Subject:

Orders below 0.30 mm thickness are subject to negotiation.

The Customer Technical Services should be contacted for technical questions not specified in the table.



<sup>•</sup> The minimum order length for trapeze is 600 mm and the maximum is 14000 mm.



#### Where are Galvanized Sheets Used?

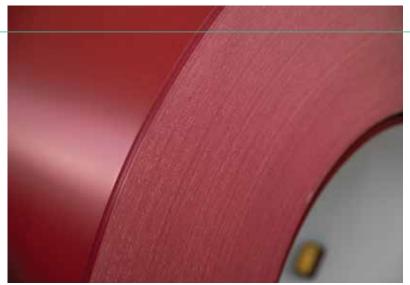
- Automotive
- Household Appliances
- Pipe Profile
- Electric Panels
- Steel Construction
- Suspended Ceiling Parts Solar Energy Systems Ventilation Systems

- Production of Silos and Animal Shelters
- Advertising / Board and Industrial Design





#### **Pre Painted Products**



**Production Range** 

Thickness Range : 0.20 - 1.20 mm Width Range : 700 - 1.300 mm Coating Range : 50 - 600 gr/m<sup>2</sup>

Standard : EN 10346:2015, ASTM A653M:2015,

EN 10169:2010



These products are produced by painting of galvanized flat steels on continuous lines using polyurethane rollers. Ensuring additional corrosion resistance and aesthetical concerns are the primary reasons for preferring pre-painted products.

Treatment with various paint types such as polyester, PVDF, plastisol, wrinkle polyester, polyamide modified polyurethane (PUR-PA) or special paints like antimicrobal paint is possible based on the area of use and product expectations.

#### Where are Pre-Painted Sheets Used?

- Household Appliances
- Cooler Cabinet
- Exterior and Roof
- Suspended Ceiling Parts
- Silos and Animal Shelters
- Garage Doors and Shutter Manufacturing
- Agricultural and Military Building (Hangar)
- Construction Products

Pre-painted flat steel products are produced according to EN10169:2010 standard. Galvanized steel grades which are used as base metal produced are in accordance with to EN10346:2015 standard.

#### ZINC and ORGANIC COATED (PRE PAINTED) PRODUCTS Form of Products **Product Type** Coil Cut to Length PPG Continuous Galvanized and Organic Coated Zinc and Organic Coated Steels for Cold Forming Steel Type Ultra Low Carbon Ultra Low Carbon Low Carbon Ultra Low Carbon DX51D+7 Zinc and Organic Coated S220GD+Z S250GD+Z DX53D+Z Galvanized Steels S280GD+Z DX54D+7 S320GD+7 S350GD+7 DX56D+Z CS TYPE B SS GRADE 33 Width (mm) Width (mm) Width (mm) Width (mm) **CRF Thickness** (mm) Minimum Minimum Maximum Minimum Maximum Minimum Maximum Maximum 0,20 - 0,23 0,24 - 0,25 700 1169 0,26 - 0,29 700 1250 0,30 - 0,39 700 1250 1200 700 0,40 - 0,44 700 1250 700 1175 700 1250 0,45 - 0,50 700 700 1175 700 1270 1270 0,51 - 0,59 700 1270 700 1175 700 1270 0,60 - 0,69 700 1270 700 1270 700 1270 700 1270 0,70 - 0,79 700 1270 700 1270 700 1270 700 1270 0,80 - 0,89 700 700 1250 1270 700 1250 1250 700 0,90 - 0,99 700 700 1200 1270 1200 1200 700 700 1,00 - 1,16 700 1200 700 1200 700 1200 700 1270

- Cut to length sizes are in between 400-6000 mm.
- Thicknesses below 0.30 mm are subject to negotiation.
- Maximum width is 1300 mm. Orders between 1271-1300 mm are subject to negotiation.
- $\bullet \ \, \text{The Customer Technical Services should be contacted for technical questions not sprecified in the table} \\$

#### ZINC and ORGANIC COATED (PRE-PAINTED) PRODUCTS

Product Type	Form of Products			
	Slit Coil	Slit and Cut to Length		
Continuous Galvanized and Organic Coated	PPGS	PPGSC		

Steel Type	Zinc and Organic Coated Steels for Cold Forming					
	Low Carbon		Ultra Low Carbon		Structural	
Zinc and Organic Coated Galvanized Steels		ID+Z 2D+Z /PE B	DX53D+Z DX54D+Z DX56D+Z		S220GD+Z S250GD+Z S280GD+Z S320GD+Z	
Thickness (mm)	Width (mm)		Width (mm)		Width (mm)	
	Minimum	Maximum	Minimum	Maximum	Minimum	Maximum
0,25 - 0,25	20	1300				
0,26 - 0,26	20	1300				
0,27 - 0,29	20	1300				
0,30 - 0,39	20	1300			20	1300
0,40 - 0,44	20	1300	20	1300	20	1300
0,45 - 0,49	20	1300	20	1300	20	1300
0,50 - 0,50	20	1300	20	1300	20	1300
0,51 - 0,59	20	1300	20	1300	20	1300
0,60 - 0,69	20	1300	20	1300	20	1300
0,70 - 0,79	20	1300	20	1300	20	1300
0,80 - 0,89	20	1300	20	1300	20	1300
0,90 - 0,99	20	1300	20	1300	20	1300
1,00-1,09	20	1300	20	1300	20	1300
1,10- 1,19	20	1300	20	1300	20	1300
1,20- 1,20	20	1300	20	1300	20	1300

#### Subject:

- Orders below 0.30 mm thickness are subject to negotiation.
- The Customer Technical Services should be contacted for technical questions not specified in the table.
- The slitting line capacity for all steel grades we can produce is minimum 20 mm and maximum 1300 mm.
  For all steel grades we can produce, width capacity of cut to length line is between 300-1300 mm. Cut to length sizes are in between 400-6000 mm.

#### ZINC and ORGANIC COATED (PRE-PAINTED) PRODUCTS

	Form of Products
Product Type	Trapeze (27/200)
Continuous Galvanized and Organic Coated	PPGT

Steel Type	Zinc and Organic Coated Steels for Cold Forming					
	Low Carbon		Ultra Low Carbon		Structural	
Zinc and Organic Coated Galvanized Steels	DX51D+Z DX52D+Z CD TYPE B		DX53D+Z DX54D+Z DX56D+Z		S220GD+Z S250GD+Z S280GD+Z S320GD+Z	
Thickness (mm)	Cover Width (mm)		Cover Width (mm)		Cover Width (mm)	
	5 Ribs	6 Ribs	5 Ribs	6 Ribs	5 Ribs	6 Ribs
0,20 - 0,25	800					
0,26 - 0,39	800	1000				
0,40 - 0,49	800	1000	800		800	
0,50 - 0,59	800	1000	800		800	
0,60 - 0,69	800	1000	800	1000	800	
0,70 - 0,79	800	1000	800	1000	800	
0,80 - 0,89	800	1000	800	1000	800	1000
0,90 - 0,99	800	1000	800	1000	800	1000
1,00 - 1,09	800	1000	800	1000	800	1000
1,10 - 1,20	800	1000	800	1000	800	1000

#### Subject:

• Orders below 0.30 mm thickness are subject to negotiation.

- $\bullet$  The minimum order length for trapeze is 600 mm and the maximum is 14000 mm.
- The Customer Technical Services should be contacted for technical questions not specified in the table.

#### VISIONGREEN



As Tosyalı, our vision is to contribute to building a sustainable world via ensuring environmentally production in our facilities, with the help of technology, innovation and renewable energy usage. Within our responsible ecosystem management approach, we produce green steel products in every category of the steel. We produce less carbon emission, consume less water, focus on renewable energy resources, produce with highest efficiency and recycle all our wastes.

We believe that a sustainable world is possible with the green transformation of the steel industry.

> Fuat Tosyalı Chairman of the Board of Directors of Tosyalı Holding

Tosyalı proudly presents a new umbrella brand to represent its green steel vision in every touch point of its operations.

#### Tosyalı V-Green

This is not just a brand, it is also the strongest indicator of sustainability actions those have been taking place for many years at Tosyalı and will continue by highest determination.

In all our production facilities, we focus on new generation green steel production and under the umbrella of V-Green, we introduce environment friendly products for our suppliers.

#### How we are making this vision live in Tosyalı?

We produce green steel with the help of;

- technology usage,
- innovation.
- renewable energy resources,
- recycling in every touch point production and
- operating with highest efficiency.

We aim to be the world's leading sustainable green steel producer with the lowest carbon footprint.



"V" are ready to be "Green"!

V-Green. Vision Green.







#### **İstanbul Office**

Barbaros Mahallesi, Sütçü Yolu Caddesi, No:72 Batı Ataşehir / İstanbul / Türkiye

#### **Factory**

Osmaniye OSB, Büyük Tüysüz Mahallesi, Kudamatsu Caddesi, No:4 Toprakkale Osmaniye / Türkiye



