

HOT DIP ZINC COATED PRODUCTS

Product Type	Form of Products													
	Coil		Trimmed Edge				Cut to Length		Trimmed Edge and Cut to Length					
Continuous Galvanized	GCR		GCRK				GCRC		GCRKC					
Steel Type	Zinc Coated Steels for Cold Forming													
Hot Dip Galvanized Steels	DX51D+Z S220GD+Z S250GD+Z S280GD+Z SS GRADE 33 SS GRADE 40 CS TYPE B		DX52D+Z		DX53D+Z		DX54D+Z		DX56D+Z		S320GD+Z S350GD+Z SS GRADE 50		SS GRADE 80	
CRF Thickness (mm)	Width (mm)		Width (mm)		Width (mm)		Width (mm)		Width (mm)		Width (mm)		Width (mm)	
	Minimum	Maximum	Minimum	Maximum	Minimum	Maximum	Minimum	Maximum	Minimum	Maximum	Minimum	Maximum	Minimum	Maximum
0,24 - 0,25	700	1130												
0,26 - 0,26	700	1170												
0,27 - 0,27	700	1200												
0,28 - 0,29	700	1250												
0,30 - 0,39	700	1270												
0,40 - 0,43	700	1270	700	1270									700	1270
0,44 - 0,49	700	1270	700	1270	700	1260	700	1260					700	1270
0,50 - 0,50	700	1270	700	1270	700	1270	700	1270	700	1270			700	1270
0,51 - 0,59	700	1270	700	1270	700	1270	700	1270	700	1270			700	1270
0,60 - 0,69	700	1270	700	1270	700	1270	700	1270	700	1270	700	1270	700	1270
0,70 - 0,79	700	1270	700	1270	700	1270	700	1270	700	1270	700	1270	700	1270
0,80 - 0,89	700	1270	700	1270	700	1270	700	1270	700	1270	700	1270	700	1270
0,90 - 0,99	700	1270	700	1270	700	1270	700	1270			700	1270	700	1270
1,00 - 1,20	700	1270	700	1270	700	1270	700	1270			700	1270	700	1270
1,21 - 1,60	700	1270	700	1270							700	1270	700	1270
1,61 - 2,00	700	1270	700	1270							700	1270	700	1270

- Subject:
- Thicknesses between 1.60-2.00 mm can be produced both as GHR and GCR.
 - The minimum order length for cut-to-length is 400 mm, maximum 6000 mm.
 - Maximum width is 1300 mm. Orders between 1272-1300 mm are subject to negotiation.
 - Thicknesses below 0.30 mm and thicknesses between 2.00-3.00 mm are subject to negotiation.
 - The Customer Technical Services should be contacted for technical questions not specified in the table.

HOT DIP ZINC COATED PRODUCTS

Product Type	Form of Products	
	Coil	Cut to Length
Hot Rolled Pickled Hot Dip Galvanized Steel	GHR	GHRC
Zinc Coated Steels for Cold Forming		
Steel Type	DX51D+Z S220GD+Z S250GD+Z S280GD+Z SS GRADE 33 SS GRADE 40 CS TYPE B S320 GD+Z S350 GD+Z SS GRADE 50 SS GRADE 55	
Hot Dip Galvanized Steels	Width (mm)	
	Minimum	Maximum
HR Thickness (mm)		
1,60 - 2,5	700	1270
2,51 - 3,00	700	1255

THINGS TO CONSIDER DURING THE ORDERING PROCESS

- Coatings over 450 grams are subject to negotiation.
- Thicknesses between 1.60-2.00 mm can be produced both as GHR and GCR.
- Contact our Customer Technical Services department for quality and dimensions not specified in the table.

HOT DIP ZINC COATED PRODUCTS

Product Type	Form of Products	
	Slit Coil	Slit and Cut to Length
Continuous Galvanized	GCRS	GCRSC

Steel Type	Zinc Coated Steels for Cold Forming									
Hot Dip Galvanized Steels	Low Carbon		Ultra Low Carbon		Structural / High Strength and Low Alloyed		Structural / High Strength and Low Alloyed		High Yield Strength Dual-Phase	
	DX51D+Z DX52D+Z CS TYPE B		DX53D+Z DX54D+Z DX56D+Z		S220GD+Z S250GD+Z S280GD+Z S320GD+Z HX260LAD+Z HX300LAD+Z		S350GD+Z HX340LAD+Z HX380LAD+Z HX420LAD+Z		HCT590X	
Thickness (mm)	Width (mm)		Width (mm)		Width (mm)		Width (mm)		Width (mm)	
	Minimum	Maximum	Minimum	Maximum	Minimum	Maximum	Minimum	Maximum	Minimum	Maximum
0,25 - 0,25	20	1300								
0,26 - 0,29	20	1300								
0,30 - 0,39	20	1300			20	1300				
0,40 - 0,44	20	1300	20	1300	20	1300	20	1300	20	1300
0,45 - 0,49	20	1300	20	1300	20	1300	20	1300	20	1300
0,50 - 0,59	20	1300	20	1300	20	1300	20	1300	20	1300
0,60 - 0,69	20	1300	20	1300	20	1300	20	1300	20	1300
0,70 - 0,79	20	1300	20	1300	20	1300	20	1300	20	1300
0,80 - 0,89	20	1300	20	1300	20	1300	20	1300	20	1300
0,90 - 0,99	20	1300	20	1300	20	1300	20	1300	20	1300
1,00 - 1,09	20	1300	20	1300	20	1300	20	1300	20	1300
1,10 - 1,19	20	1300	20	1300	20	1300	20	1300	20	1300
1,20 - 1,20	20	1300	20	1300	20	1300	20	1300	20	1300
1,21 - 1,29	20	1300			20	1300	20	1300	20	1300
1,30 - 1,39	20	1300			20	1300	20	1300	20	1300
1,40 - 1,49	20	1300			20	1300	20	1300	20	1300
1,50 - 1,59	20	1300			20	1300	20	1300	20	1300
1,60 - 1,69	20	1300			20	1300	20	1300	20	1300
1,70 - 1,79	20	1300			20	1300	20	1300	20	1300
1,80 - 1,89	20	1300			20	1300	20	1300	20	1300
1,90 - 2,00	20	1300			20	1300	20	1300	20	1300

Subject:

- Orders below 0.30 mm thicknesses are subject to negotiation.
- For all steel grades we can produce, the slitting line width capacity is min 20 mm and max 1300 mm.
- The Customer Technical Services should be contacted for technical questions not specified in the table.
- For all steel grades we can produce, width capacity of cut to length line is between 300-1300 mm. Cut to length sizes are in between 400-6000 mm.

HOT DIP ZINC COATED PRODUCTS

Product Type	Form of Products
	Trapeze (27/200)
Continuous Galvanized	GCRT

Steel Type	Zinc Coated Steels for Roofing and Cladding					
Hot Dip Galvanized Steels	Low Carbon		Ultra Low Carbon		Structural	
	DX51D+Z DX52D+Z		DX53D+Z DX54D+Z DX56D+Z		S220GD+Z S250GD+Z S280GD+Z S320GD+Z	
Thickness (mm)	Cover Width (mm)		Cover Width (mm)		Cover Width (mm)	
	5 Ribs	6 Ribs	5 Ribs	6 Ribs	5 Ribs	6 Ribs
0,20 - 0,25						
0,26 - 0,39	800	1000				
0,40 - 0,49	800	1000	800		800	
0,50 - 0,59	800	1000	800		800	
0,60 - 0,69	800	1000	800	1000	800	
0,70 - 0,79	800	1000	800	1000	800	
0,80 - 0,89	800	1000	800	1000	800	1000
0,90 - 0,99	800	1000	800	1000	800	1000
1,00 - 1,09	800	1000	800	1000	800	1000
1,10 - 1,20	800	1000	800	1000	800	1000

Subject:

- Orders below 0.30 mm thickness are subject to negotiation.
- The minimum order length for trapeze is 600 mm and the maximum is 14000 mm.
- The Customer Technical Services should be contacted for technical questions not specified in the table.