

## COLD ROLLED PRODUCTS

| Product Type    | Form of Products |              |               |                                |
|-----------------|------------------|--------------|---------------|--------------------------------|
|                 | Coil             | Trimmed Edge | Cut to Length | Trimmed Edge and Cut to Length |
| Batch Annealing | BCR              | BCRK         | BCRC          | BCRKC                          |

| Steel Type                                  | General Application Steels for Drawing               |                  |                         |
|---|--|------------------|-------------------------|
| Cold Rolled Drawing and Deep Drawing Steels | Low Carbon   |                  | Low Carbon / Enamelling |
|   | DC01 DC05 CS TB 1006<br>DC03 DC06 CS TB 1008<br>DC04 | DC01EK<br>DC04EK |                         |

| Thickness (mm) | Width (mm) |         |
|----------------|------------|---------|
|                | Minimum    | Maximum |
| 0,20 - 0,24    | 700        | 1100    |
| 0,25 - 0,29    | 700        | 1200    |
| 0,30 - 0,34    | 700        | 1250    |
| 0,35 - 0,44    | 700        | 1250    |
| 0,45 - 1,20    | 700        | 1270    |

Subject:

- Cut to length sizes are in between 400-6000 mm.
- Thicknesses under 0.30 mm are subject to negotiation.
- Thicknesses above 1.22 mm are subject to negotiation.
- Orders except 0.50-0.90 mm thicknesses are subject to negotiation for DC05 and DC06.
- The Customer Technical Services should be contacted for technical questions not specified in the table.

## COLD ROLLED PRODUCTS

| Product Type         | Form of Products |              |               |                                |
|----------------------|------------------|--------------|---------------|--------------------------------|
|                      | Coil             | Trimmed Edge | Cut to Length | Trimmed Edge and Cut to Length |
| Continuous Annealing | CCR              | CCRK         | CCRC          | CCRKC                          |

| Steel Type                                  | General Application Steels for Drawing |         |                         |         |
|---|--|---------|-------------------------|---------|
| Cold Rolled Drawing and Deep Drawing Steels | Low Carbon                             |         | Low Carbon / Enamelling |         |
|   | DC01<br>DC03<br>DC01EK<br>CS TB 1006   |         | DC04<br>DC04EK          |         |
| Thickness (mm)                              | Width (mm)                             |         | Width (mm)              |         |
|   | Minimum                                | Maximum | Minimum                 | Maximum |
| 0,20 - 0,23                                 | 700                                    | 1100    |                         |         |
| 0,24 - 0,25                                 | 700                                    | 1100    |                         |         |
| 0,26 - 0,27                                 | 700                                    | 1200    |                         |         |
| 0,28 - 0,29                                 | 700                                    | 1200    |                         |         |
| 0,30 - 0,34                                 | 700                                    | 1250    | 700                     | 1175    |
| 0,35 - 0,44                                 | 700                                    | 1270    | 700                     | 1175    |
| 0,45 - 0,49                                 | 700                                    | 1270    | 700                     | 1270    |
| 0,50 - 0,59                                 | 700                                    | 1270    |                         |         |
| 0,60 - 0,80                                 | 700                                    | 1270    |                         |         |

**Services:**

- Thicknesses under 0.30 mm are subject to negotiation.
- The Customer Technical Services should be contacted for technical questions not specified in the table.
- Cut to length sizes are in between 400-6000 mm.

## COLD ROLLED PRODUCTS

| Product Type         | Form of Products |                        |
|----------------------|------------------|------------------------|
|                      | Slit Coil        | Slit and Cut to Length |
| Batch Annealing      | BCRS             | BCRSC                  |
| Continuous Annealing | CCRS             | CCRSC                  |

| Steel Type                                  | General Application Steels for Drawing |                                |                                      |         |                      |         |
|---|--|--------------------------------|--------------------------------------|---------|----------------------|---------|
| Cold Rolled Drawing and Deep Drawing Steels | Batch Annealing                        |                                | Continuous Annealing                 |         | Continuous Annealing |         |
|   | DC01<br>DC03<br>DC04<br>DC05<br>DC06   | DC01EK<br>DC04EK<br>CS TB 1006 | DC01<br>DC03<br>DC01EK<br>CS TB 1006 |         | DC04<br>DC04EK       |         |
| Thickness (mm)                              | Width (mm)                             |                                | Width (mm)                           |         | Width (mm)           |         |
|   | Minimum                                | Maximum                        | Minimum                              | Maximum | Minimum              | Maximum |
| 0,25 - 0,25                                 | 20                                     | 1300                           | 20                                   | 1300    |                      |         |
| 0,26 - 0,26                                 | 20                                     | 1300                           | 20                                   | 1300    |                      |         |
| 0,27 - 0,29                                 | 20                                     | 1300                           | 20                                   | 1300    |                      |         |
| 0,30 - 0,44                                 | 20                                     | 1300                           | 20                                   | 1300    | 20                   | 1300    |
| 0,45 - 0,59                                 | 20                                     | 1300                           | 20                                   | 1300    | 20                   | 1300    |
| 0,60 - 0,80                                 | 20                                     | 1300                           | 20                                   | 1300    | 20                   | 1300    |
| 0,81 - 0,90                                 | 20                                     | 1300                           |                                      |         |                      |         |
| 0,91 - 1,00                                 | 20                                     | 1300                           |                                      |         |                      |         |
| 1,01 - 1,10                                 | 20                                     | 1300                           |                                      |         |                      |         |
| 1,11 - 1,20                                 | 20                                     | 1300                           |                                      |         |                      |         |

**Subject:**

- Thicknesses under 0.30 mm are subject to negotiation.
- For all steel grades we can produce, the slitting line width capacity is min 20 mm and max 1300 mm.
- For all steel grades we can produce, width capacity of cut to length line is between 300-1300 mm. Cut to length sizes are in between 400-6000 mm.
- The Customer Technical Services should be contacted for technical questions not specified in the table.